

Work Order ID 76660***76660***

Page 1

November-18-11 10:55:51 AM

Item ID: K10112

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, Skidtube 206

Start Date: 11/18/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/09/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9583

A

K10112

B

100

0.00

100DOCUMENT CONTROL *✓*

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP
FOR D206-642-111 CHG007
FOR D206-642-113 CHG002

K10112 CHG003

*8/26/16**HJ for MLT 12-2-16*
(4)

110

0.00

110

Pick Kit

Memo

0.00

Packaging

Packaging

12/2/15
(4)

Work Order ID 76660

76660

Page 2

November-18-11 10:55:51 AM

Item ID: K10112

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Saddle, Skidtube 206

Start Date: 11/18/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/09/11 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP

K10112

PPP D206-642-111

PPP D206-642-113

Location: PK

PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/2/17

MF
12-02-16

Picklist Print

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Page 1

Work Order ID: 76660
Parent Item: K10112
Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11
Start Qty: 4.00

Required Date: 12/09/11
Required Qty: 4.00

Comments: IPP: E00.06.14Changed GHW part # (mpp 2063)ECIPP REV:F 11.09.23 PER REV:B DD
VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A Bolt		Purchased	No			110	Each	1,655.0000	8	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st510		1655							
				119042		1655							
AN4-6A Bolt		Purchased	No			110	Each	5,062.0000	12	48			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		62							
				119127		62							
				ST516		5000							
				119017		5000							
AN4C5A BOLT		Purchased	No			110	Each	489.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP-B		49							
				112243		49							
				ST355		440							
				112243		340							
				119017		100							
AN5-10A Bolt		Purchased	No			110	Each	872.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST337		872							
				116704		11							
				118191		59							
				119547		802							

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76660

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11

Required Date: 12/09/11

Start Qty: 4.00

Required Qty: 4.00

AN5-11A

Bolt

Purchased

No

110

Each

1,599.0000

4

16

Location

Loc Qty

Loc Code

ST337

21

117313

2

118191

19

ST518

1578

119512

1578

Purchased

No

110

Each

511.0000

2

8

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

504

119036

504

Manufactured

No

110

Each

1.0000

1

Location

Loc Qty

Loc Code

FG125

1

74002

1

Manufactured

No

110

Each

743.0000

16

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

699

73835

579

73836

120

D206-651-041

206A/B GHW

D2652

Bushing

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Shop Packet Print

Page 2

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 76660
Parent Item: K10112
Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11 Required Date: 12/09/11
Start Qty: 4.00 Required Qty: 4.00

D2661-2
Saddle, RH Fwd AR Out 206

Manufactured No 110 Each 11.0000

B78143
B78139
4x
50

Location	Loc Qty	Loc Code
MEZZ	6	
10015	1	
10016	1	
10476	3	
9913	1	
ST435	5	
74474	3	
76517	2	

D2662-2
Saddle, RH In 206

Manufactured No 110 Each 29.0000

B78157
2
50

Location	Loc Qty	Loc Code
Mezz	2	
11028	4	
9042	3	
9043	2	
ST429	5	
73852	2	
76519	3	
ST435	15	
73853	15	

D2712
Set Screw

Manufactured No 110 Each 2,551.0000

40
40
50

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST021	2501	
71160	1	
73837	500	
76065	2000	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76660
 Parent Item: K10112
 Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11 Required Date: 12/09/11
 Start Qty: 4.00 Required Qty: 4.00

D2884
 Saddle Spacer

Manufactured No

110 Each 100.0000

2

B76851

[Handwritten signature]

Location	Loc Qty	Loc Code
FG	10	
29453	10	
ST025	90	
73823	90	

D2885
 Saddle Spacer

Manufactured No

110 Each 126.0000

2

B76852

[Handwritten signature]

Location	Loc Qty	Loc Code
FG	10	
29199	10	
ST025	116	
73824	116	

D3413-1
 Ring

Manufactured No

110 Each 94.0000

1

B77940

[Handwritten signature]

Location	Loc Qty	Loc Code
ST368	2	
73821	2	
ST420	2	
66387	1	
70773	1	
ST469	88	
73822	88	
ST473	2	
71041	2	

Picklist Print

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Work Order ID: 76660

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11

Required Date: 12/09/11

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Nut

Purchased

No

110

Each

8,736.0000

8

32

Location

Loc Qty

Loc Code

ST300

255

117441

16

117885

35

118451

5

118927

199

ST516

6000

119017

6000

ST518

2481

119075

2481

MS21042L4

Nut

Purchased

No

110

Each

11,444.0000

12

48

Location

Loc Qty

Loc Code

ST300

552

117441

51

117601

368

118451

133

ST516

5892

119017

5892

ST518

5000

119075

5000

MS21042L6

Nut

Purchased

No

110

Each

1,484.0000

2

8

Location

Loc Qty

Loc Code

ST300

484

117677

25

118384

5

118927

48

118968

406

ST518

1000

119075

1000

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Picklist Print

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Work Order ID: 76660

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11

Required Date: 12/09/11

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0463R

Purchased

No

110

Each

1,379.0000

4

Washer

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

1378

117735

378

119097

1000

NAS1149D0363J

Purchased

No

110

Each

4,434.0000

8

Washer

Location

Loc Qty

Loc Code

ST019

16

117505

16

ST295

3000

119537

3000

ST298

1418

117601

148

118077

1

118612

55

118968

1214

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Picklist Print

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Work Order ID: 76660

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 11/18/11

Required Date: 12/09/11

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Washer

Purchased

No

110

Each

12,582.000

24

96

Location

Loc Qty

Loc Code

ST019

25

118179

25

ST298

299

116025

16

116805

0

117291

1

117460

2

118179

17

118384

249

118612

3

119042

11

ST407

12258

119075

10000

119097

2258

NAS1149D0563J

Washer

Purchased

No

110

Each

5,121.0000

8

32

Location

Loc Qty

Loc Code

ST296

2000

119546

2000

ST298

3121

118206

2121

118614

1000

NAS1149D0663J

Washer

Purchased

No

110

Each

2,598.0000

4

32

Location

Loc Qty

Loc Code

ST407

2598

119075

2598

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Change Record

Part Number K10112Page 1 of 1

Description SADDLE KIT FOR DZ06-642-112/-114

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-041	1	1	1
2	D2652	16	16	16
3	D3413-1	1	1	1
4	D2661-2	2	2	2
5	D2662-2	2	2	2
6	D2712	10	10	10
7	D2884	2	2	2
8	D2885	2	2	2
9	AN3-41A	8	8	8
10	AN4C5A	1	1	1
11	AN4-6A	12	12	12
12	AN5-7A		8	
13	AN5-10A	4		4
14	AN5-11A	4		4
15	AN6-14A	2	2	2
16	NAS1149D0363J	8	8	8
17	NAS1149D0463J	24	24	24
18	NAS1149D0563J	8	8	8
19	NAS1149D0663J	4	4	4
20	MS21042-3 (OR L3)	8	8	8
21	MS21042-4 (OR L4)	12	12	12
22	MS21042-6 (OR L6)	2	2	2
23	NAS1149C0463R	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>140</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>BE</i>	K10112	SHEET 1 OF 1
APPROVED	<i>140</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	SADDLE KIT	NTS
DATE	11.11.10	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	